



ToughShield™ Plus

Zinc-Nickel Plating for Steel Tube Fittings and Adapters



ENGINEERING YOUR SUCCESS.

Parker's innovative ToughShield™ Plus plating technology

The new **standard** zinc-nickel (Zn-Ni) plating for Parker steel tube fittings and adapters worldwide offers **premium** corrosion resistance, protecting your equipment significantly longer than other commercially available plating technologies.

ToughShield™ Plus

Parker engineers and metal scientists used state-of-the-art tools and analysis methods to study corrosion and how to minimize it. This led to the development of our patent-pending advanced plating which provides superior corrosion and assembly performance, even on products subjected to after plating deformation such as swivel nuts and other fluid power components.

Ensure more uptime with ToughShield Plus

No matter your industry, ToughShield Plus delivers.

- ✓ Extended fitting service life
- ✓ Less frequent and easier maintenance
- ✓ Reduced downtime
- ✓ Decreased corrosion migration to adjacent components
- ✓ Reduced warranty claims for manufacturers
- ✓ Decreased aesthetic quality concerns

Premium performance validation

The superior corrosion resistance of Parker's latest plating technology is validated through ASTM B117 / ISO 9227 neutral Salt Spray Testing (SST), as well as two Cyclical Corrosion Tests (CCT) - ISO 16701 and SAE J2334. CCT is widely considered to provide a closer correlation to field corrosion conditions. ToughShield Plus is the first standard plating system in the fluid power industry proven to offer this exceptional level of resistance to red rust. Download our whitepaper on www.toughshield.com to learn more.



ToughShield Plus (left) and Zinc-crimped (right) swivel adapters after 3,000 hours SST

ToughShield Plus fights red corrosion up to:

3,000
hours

ASTM B117/ISO 9227
Neutral Salt Spray Test
(SST)

12
weeks

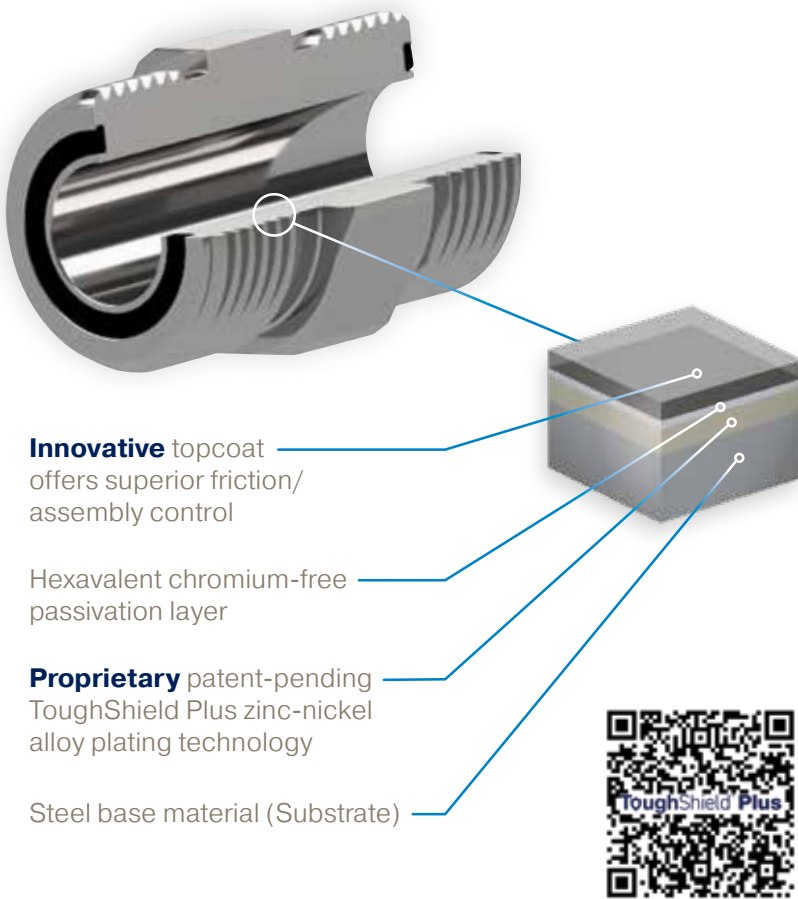
ISO 16701 Cyclical
Corrosion Test
(CCT)

60
days

SAE J2334 Cyclical
Corrosion Test
(CCT)

The Parker zinc-nickel difference

Parker ToughShield Plus delivers more than superior corrosion protection. This upgrade is drop-in compatible with no changes to assembly procedures or performance, including when used with zinc plated components.



Innovative topcoat offers superior friction/assembly control

Hexavalent chromium-free passivation layer

Proprietary patent-pending ToughShield Plus zinc-nickel alloy plating technology

Steel base material (Substrate)

Visit www.toughshield.com to learn more.

Parker's ToughShield Plus meets and exceeds industry standards and environmental compliance directives.



Corrosion spreads fast

Chemicals, fertilizers, mud, high humidity and temperatures, salts, and air pollution are all factors that cause corrosion.

Once it starts, it can quickly spread from fittings/ adapters to other system components. For example, it can migrate to cylinders or hydraulic hoses requiring costly replacement or repair.



Red rust component migration.

Cost of Corrosion

The true cost of corrosion extends beyond the replacement costs of connectors. It includes the associated downtime when equipment and personnel are idle.

Even new equipment exposed to corrosive elements during long ocean freight journeys can require expensive OEM warranty claims. This makes it essential to avoid the risk of corrosion from the onset.