

Parts Manual
823223EN
09/02/2015

Cleco®

24 & 34 Series
Right Angle Nutrunners



For additional product information visit our website at <http://www.apextoolgroup.com>

“A”

	XX	R	A	X	XX	A	X	X
Tool Series								
24								
34								
Rotation								
R = Reversible								
Tool Style								
A = Right Angle								
Torque Control								
A = Clecomatic Clutch								
S = Stall								
Maximum Torque								
24RA Series								
06 = 5.5 Nm								
07 = 7.0 Nm								
08 = 8.0 Nm								
11 = 11 Nm								
12 = 12 Nm								
13 = 13 Nm								
19 = 19 Nm								
21 = 21 Nm								
23 = 23 Nm								
26 = 26 Nm								
34RA Series								
08 = 8.0 Nm								
09 = 9.0 Nm								
11 = 11 Nm								
15 = 15 Nm								
17 = 17 Nm								
26 = 26 Nm								
28 = 28 Nm								
33 = 33 Nm								
36 = 36 Nm								
37 = 37 Nm								
41 = 41 Nm								
47 = 47 Nm								
54 = 54 Nm								
68 = 68 Nm								
75 = 75 Nm								
Tool Termination								
A = Angle Head								
Angle Head Size								
L = Light Duty								
M = Medium Duty								
H = Heavy Duty								
X = Extra Heavy Duty								
Z = Super Heavy Duty								
Square Drive								
2 = 1/4" (AL only)								
3 = 3/8"								
4 = 1/2" (AZ only)								

The original language of this manual is English.

Product Safety Information:

Intended Use:

A pneumatic assembly tool is to be used only for tightening of threaded joints or running down fasteners.

For additional product safety information refer to Apex Tool Group, LLC or Apex Tool Group GmbH & Co. OHG document GS-2000, General Safety Air Assembly Tools.

WARNING

This assembly tool must not be modified in any manner unless approved in writing by Apex Tool Group, LLC or Apex Tool Group GmbH & Co. OHG. All safety devices must be properly installed and maintained in good working order.

EC Declaration of Conformity:

We affirm that this machine is in accordance with the following EC regulations (2006/42/EC). Applied harmonized standards are ISO 12100:2010.

The name, job function and address of the person authorized to compile the technical file.

Mr. Vishnu Irigireddy
Director of Global R&D- Mechanical Engineering
Apex Tool Group
670 Industrial Drive
Lexington, SC 29072

I. V. Vishnu Varadhan

Signature: Vishnu Irigireddy
Date: September 02, 2015

Noise and Vibration:

Model	Sound Level dB(A) (ISO15744)	Vibration m/s ² (ISO28927)
24RA series	≤ 79	< 2.5
34RA series	≤ 81	< 2.5

Air Line Lubrication:

Use Apex Tool Group, LLC or Apex Tool Group GmbH & Co. OHG's lightweight air tool oil 500021 (available in quantities shown in the following chart) or an SAE-5 lightweight spindle oil.

Part No.	Packaged	Designation
540397	1 Quart (0.94 liter)	Airlube 10W/NR-420LB DR
533485	1 US Gallon (3.78 liter)	Airlube 10W/NR-420LB DR

Grease

Part No.	Packaged	Designation
540450	18 oz. (0.51 kg)	Black Pearl EP-NLGI-0
540395	2 oz. (0.06 kg)	Magnalube-G
513156	16 oz. (0.45 kg)	Magnalube-G
541444	2 oz. (0.06 kg)	Rheolube 363AX-1
541445	16 oz. (0.45 kg)	Rheolube 363AX-1

Air Supply Line:

Parameter	Description
Air Hose	Minimum inside diameter: 3/8" (9,5mm) Maximum length: 16.4' (5 m)
Working pressure range	Performance rated at: 90 psi (620 kPa)
Compressed air	Air quality according to ISO 8573-1, quality class 2.4.3 The compressed air must be clean and dry.

Service and Repair:

Tool service and repair should be performed by an authorized Apex Tool Group, LLC or Apex Tool Group GmbH & Co. OHG Center. Refer to the last page of this manual for locations.

Disposal:



Observe local disposal guidelines for all components of this tool and its packaging.

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“B”

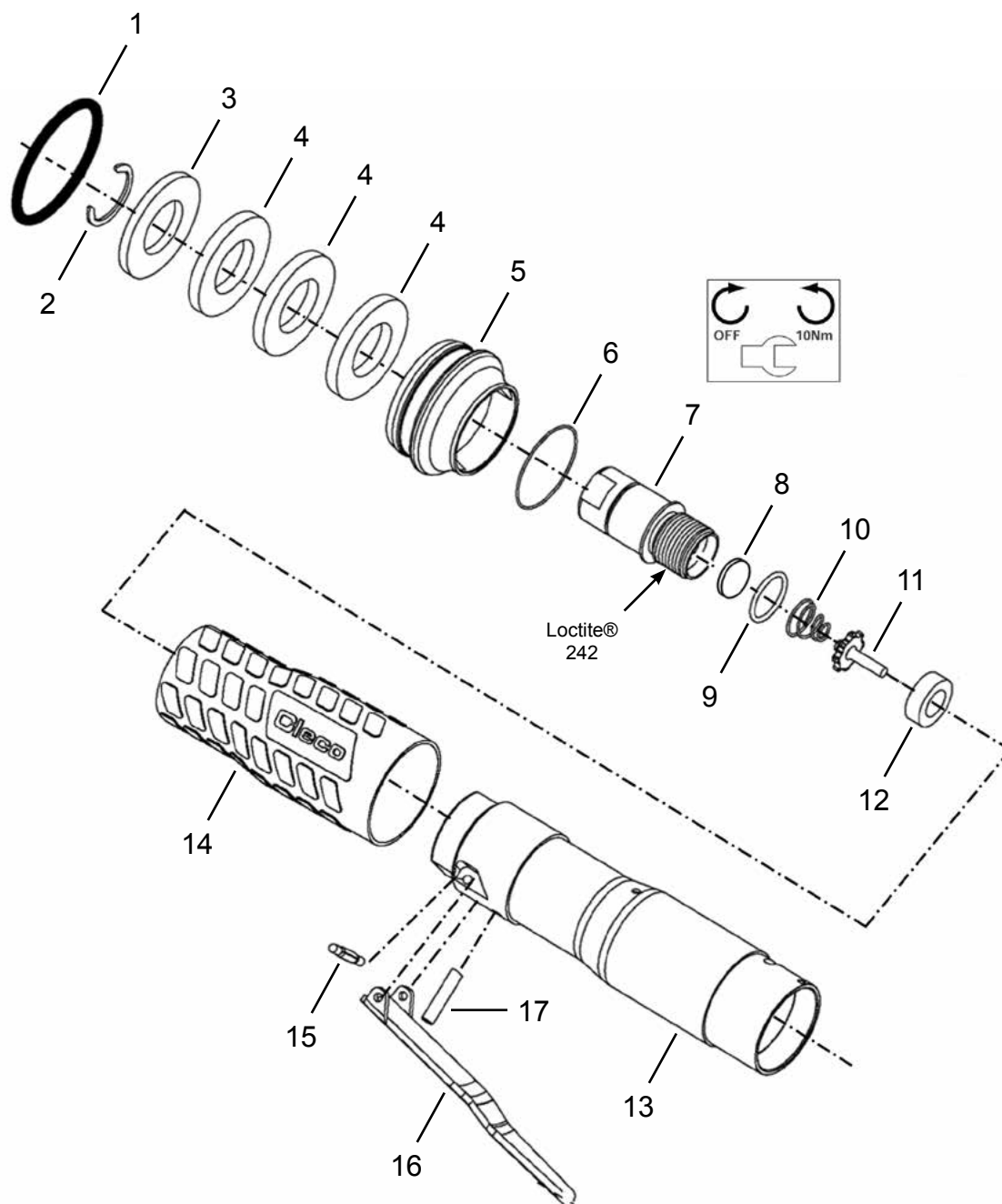


Illustration "B"

Ref	Number	#	X	EN
				Description
1	207007	1	3	O-Ring
2	204928	1	2	Retaining Ring
3	204765	1	1	Exhaust Deflector
4	204918	3	9	Muffler
5	204916	1		Muffler Housing
6	204929	1	3	O-Ring
7	204901	1	1	Inlet Bushing
8	1006577	1	3	Screen
9	847411	1	3	O-Ring
10	204907	1	3	Spring
11	205862PT	1	1	Throttle Valve
12	203474PT	1	3	Throttle Seat
13	Table "B"	1		Handle (includes Ref. 3)
14	Table "B"	1		Handle Cover
15	202410PT	1	2	Pin
16	204923	1	1	Lever
17	204956	1	2	Throttle Valve Pin

(#) Quantity

(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

Table "B"

Ref.	Description	#	24 Series	#	34 Series
13	Handle	1	204926PT	1	204927PT
14	Handle Cover	1	204955	1	204953

“C”

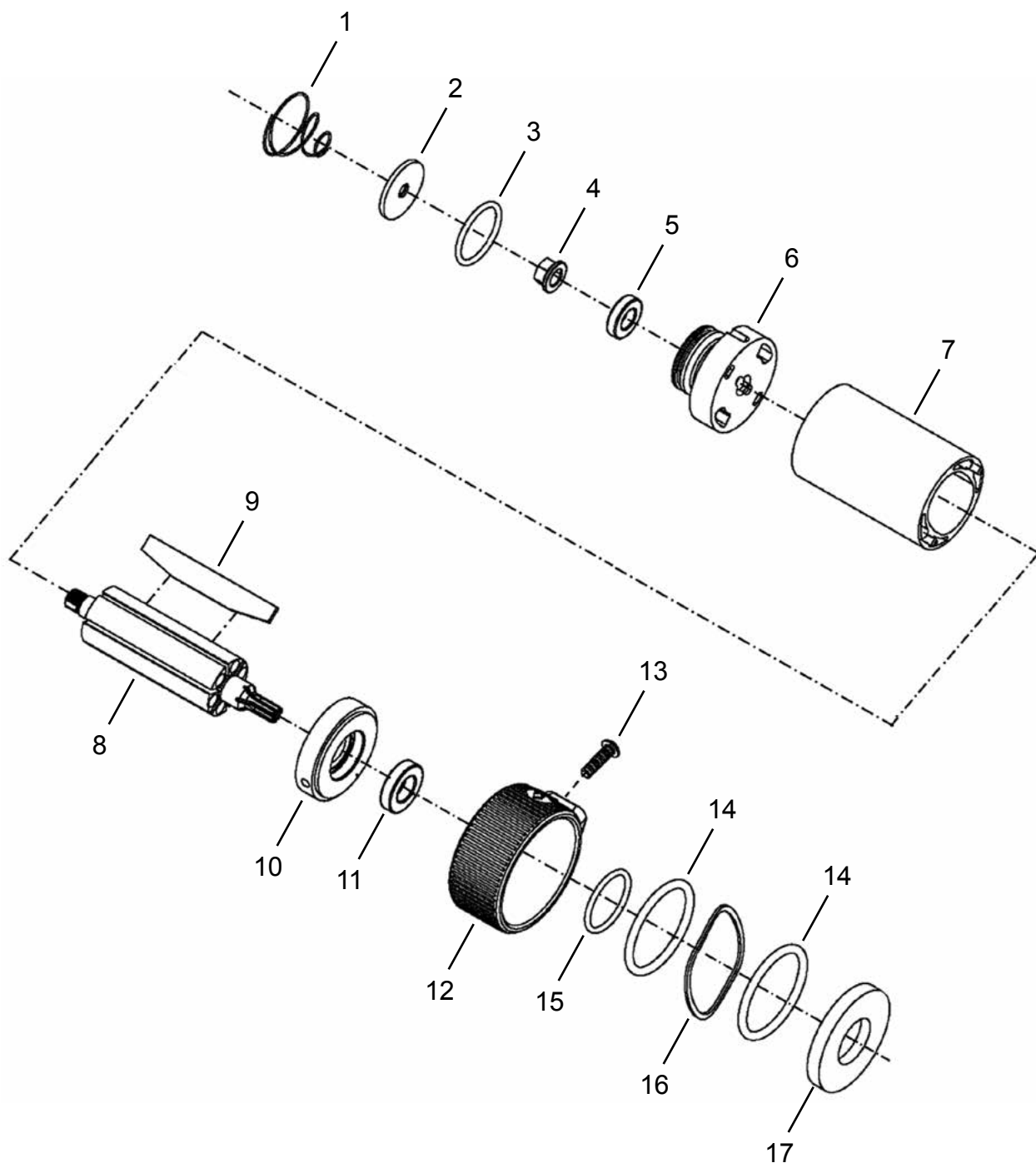


Illustration "C"

Ref	Number	#	X	EN
				Description
1	Table "C"	1	3	Spring
2	Table "C"	1	1	Valve
3	863009	1	3	O-Ring
4	204973	1	2	Lock Nut
5	204921	1	2	Ball Bearing
6	205930PT	1	1	Rear End Plate
7	Table "C"	1		Cylinder
8	Table "C"	1		Rotor
9	Table "C"	6	18	Rotor Blade
10	204912	1		Front End Plate
11	204920	1	2	Ball Bearing
12	204932	1		Reversing Ring
13	622053	1	1	Screw
14	847234	2	6	O-Ring
15	844313	2	6	O-Ring
16	204966	1	1	Wave Washer
17	204972	1		Spacer

(#) Quantity

(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

Table "C"

Stall Models

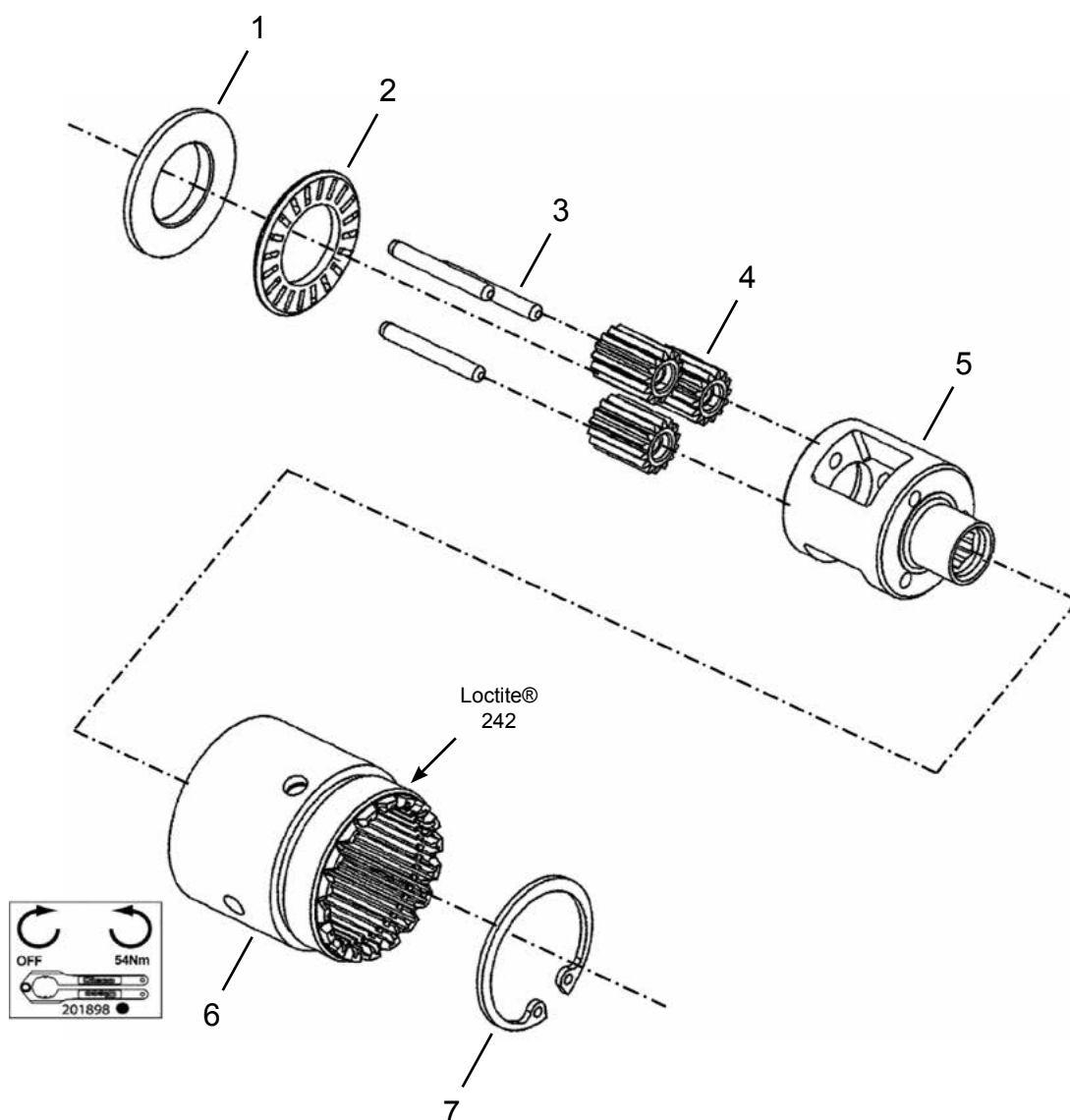
Ref.	Description	#	24RAS07 24RAS13 24RAS21	#	24RAS08	#	34RAS11 34RAS54	#	34RAS09 34RAS17 34RAS28 34RAS36 34RAS41
1	Spring		-----		-----		-----		-----
2	Valve		-----		-----		-----		-----
7	Cylinder	1	204925	1	204925	1	204924	1	204924
8	Rotor	1	205795PT	1	205796	1	205798	1	205797PT
9	Rotor Blade	6	204914	6	204914	6	204913	6	204913

Clecomatic Clutch Models

Ref.	Description	#	24RAA06 24RAA11 24RAA12 24RAA19 24RAA23 24RAA26	#	24RAA07	#	34RAA08 34RAA15 34RAA26 34RAA28 34RAA33 34RAA37 34RAA68 34RAA75	#	34RAA11 34RAA47
1	Spring	1	204965	1	204965	1	204965	1	204965
2	Valve	1	204915	1	204915	1	204915	1	204915
7	Cylinder	1	204925	1	204925	1	204924	1	204924
8	Rotor	1	204911	1	204910	1	204908	1	204909
9	Rotor Blade	6	204914	6	204914	6	204913	6	204913

"D"**4:1 Gear Assemblies: 201884, 201982****Models**

24RAA26AH3	34RAA75AZ3
34RAA37AX3	34RAA75AZ4
34RAA47AX3	34RAS41AX3
34RAA68AZ3	34RAS54AZ3
34RAA68AZ4	34RAS54AZ4



Cleco®
2nd Reduction Gear Assembly

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09/02/2015

Illustration "D"

Ref	Number	#	X	EN
				Description
--	Table "D"	1		Gear Case Assembly
1	204998PT	1		Thrust Washer
2	204997PT	1	2	Needle Bearing
3	203750	3	6	Idler Pin
4	203748	3	6	Idler Gear (14T)
5	Table "D"	1		Gear Cage
6	204941	1		Gear Case
7	204803	1	1	Retaining Ring

(#) Quantity

(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

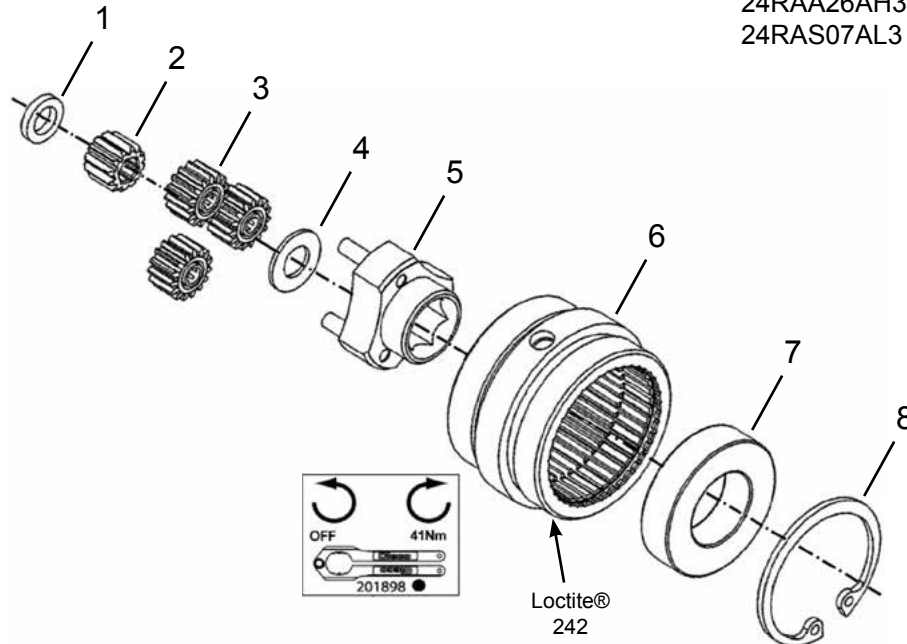
(T) Teeth

Table "D"

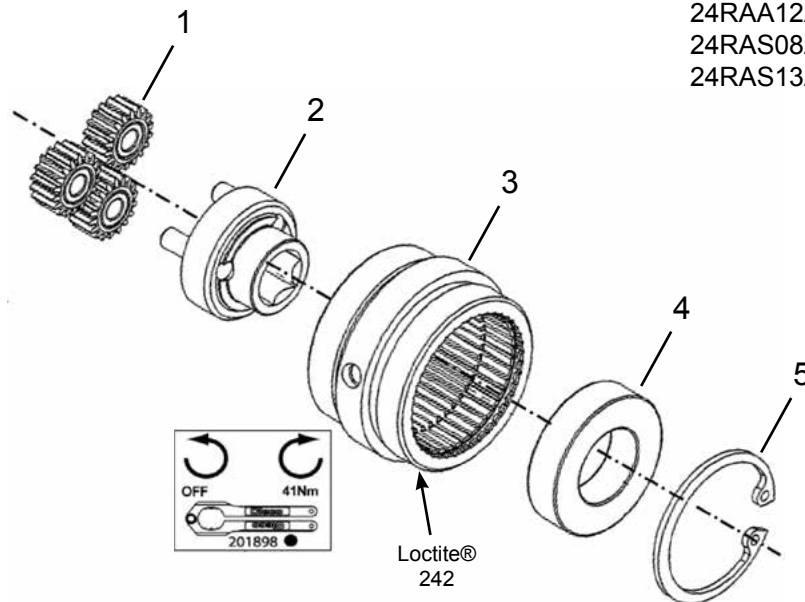
Ref.	Description	#	24RAA26AH3 34RAA37AX3 34RAA47AX3 34RAS41AX3	#	34RAA68AZ3 34RAA68AZ4 34RAA75AZ3 34RAA75AZ4 34RAS54AZ3 34RAS54AZ4
--	Gear Case Assembly	1	201884	1	201982
5	Gear Cage	1	204943	1	205759PT

“E”**4.5:1 Gear Assembly: 201878****Models**

24RAA06AL2	34RAA08AL2
24RAA06AL3	34RAA08AL3
24RAA26AH3	34RAA37AX3
24RAS07AL3	34RAS09AL3
	34RAS41AX3

**“F”****5.7:1 Gear Assembly: 201896PT
8:1 Gear Assembly: 201895****Models**

24RAA07AL2	34RAA11AL2
24RAA07AL3	34RAA11AL3
24RAA11AL2	34RAA15AM3
24RAA11AL3	34RAA47AX3
24RAA12AM3	34RAA68AZ3
24RAS08AL3	34RAA68AZ4
24RAS13AM3	34RAS11AL3
	34RAS17AM3
	34RAS54AZ3
	34RAS54AZ4



4.5:1, 5.7:1 and 8:1 Gear Assemblies

Illustration "E"

Ref	Number	#	X	EN
				Description
--	201878	1		Gear Case Assembly
1	869584	1		Spacer
2	865862	1	2	Pinion
3	203782PT	3	6	Idler Gear (15T)
4	869949	1		Thrust Washer
5	204891	1		Gear Cage
6	204931	1		Gear Case
7	204962	1	2	Ball Bearing
8	204803	1	2	Retaining Ring

(#) Quantity

(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

(T) Teeth

Illustration "F"

Ref	Number	#	X	EN
				Description
--	Table "F"	1		Gear Case Assembly
1	Table "F"	3	6	Idler Gear
2	Table "F"	1		Gear Cage
3	204931	1		Gear Case
4	204962	1	2	Ball Bearing
5	204803	1	2	Retaining Ring

(#) Quantity

(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

(T) Teeth

Table "F"

Ref.	Description	#	24RAA07AL2 24RAA07AL3 24RAS08AL3 34RAA11AL2 34RAA11AL3 34RAA47AX3 34RAS11AL3 34RAS54AZ3 34RAS54AZ4	#	24RAA11AL2 24RAA11AL3 24RAA12AM3 24RAS13AM3 34RAA15AM3 34RAA68AZ3 34RAA68AZ4 34RAS17AM3
--	Gear Case Assembly	1	201896PT	1	201895
1	Idler Gear	3	869181 (16T)	3	867866 (18T)
2	Gear Cage	1	204961	1	204945

(T) Teeth

"G"

13.4:1 Gear Assembly: 201877

Models

24RAA12AL2	34RAA26AH3
24RAA12AL3	34RAA26AM3
24RAA19AM3	34RAA75AZ3
24RAS21AM3	34RAA75AZ4
	34RAS28AH3

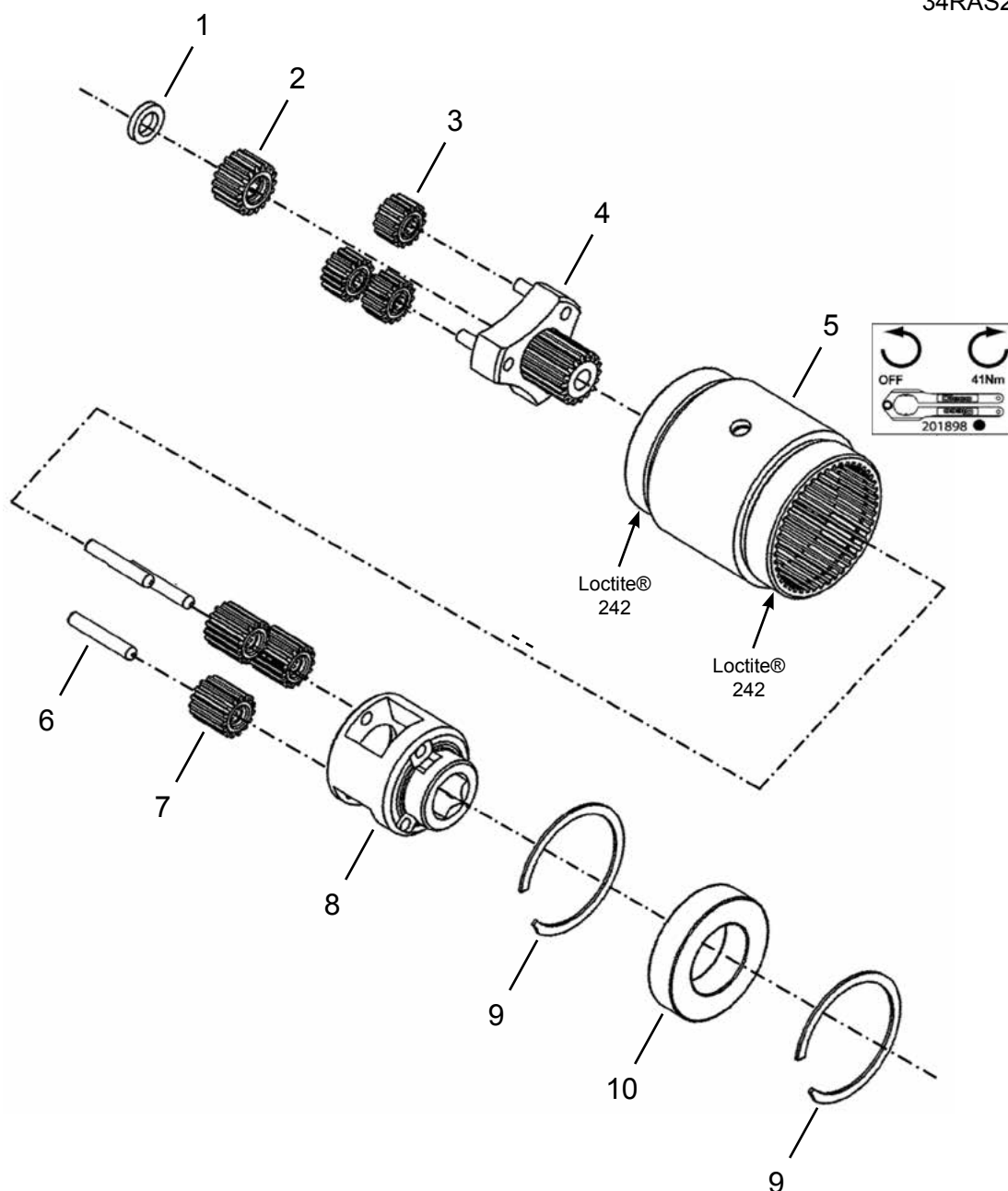


Illustration "G"

Ref	Number	#	X	EN
				Description
--	201877	1		Gear Case Assembly
1	869584	1		Spacer
2	582126	1	2	Pinion
3	205848PT	3	6	Idler Gear (15T)
4	204888	1		Gear Cage
5	204893	1		Gear Case
6	203783PT	3	6	Idler Pin
7	582122	3	6	Idler Gear (15T)
8	204892	1		Gear Cage
9	204895	2	4	Retaining Ring
10	204894	1	2	Ball Bearing

(#) Quantity

(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

(T) Teeth

"H"

16:1 Gear Assembly: 201876

Models

24RAA23AM3
34RAA28AH3
34RAA33AX3
34RAS36AX3

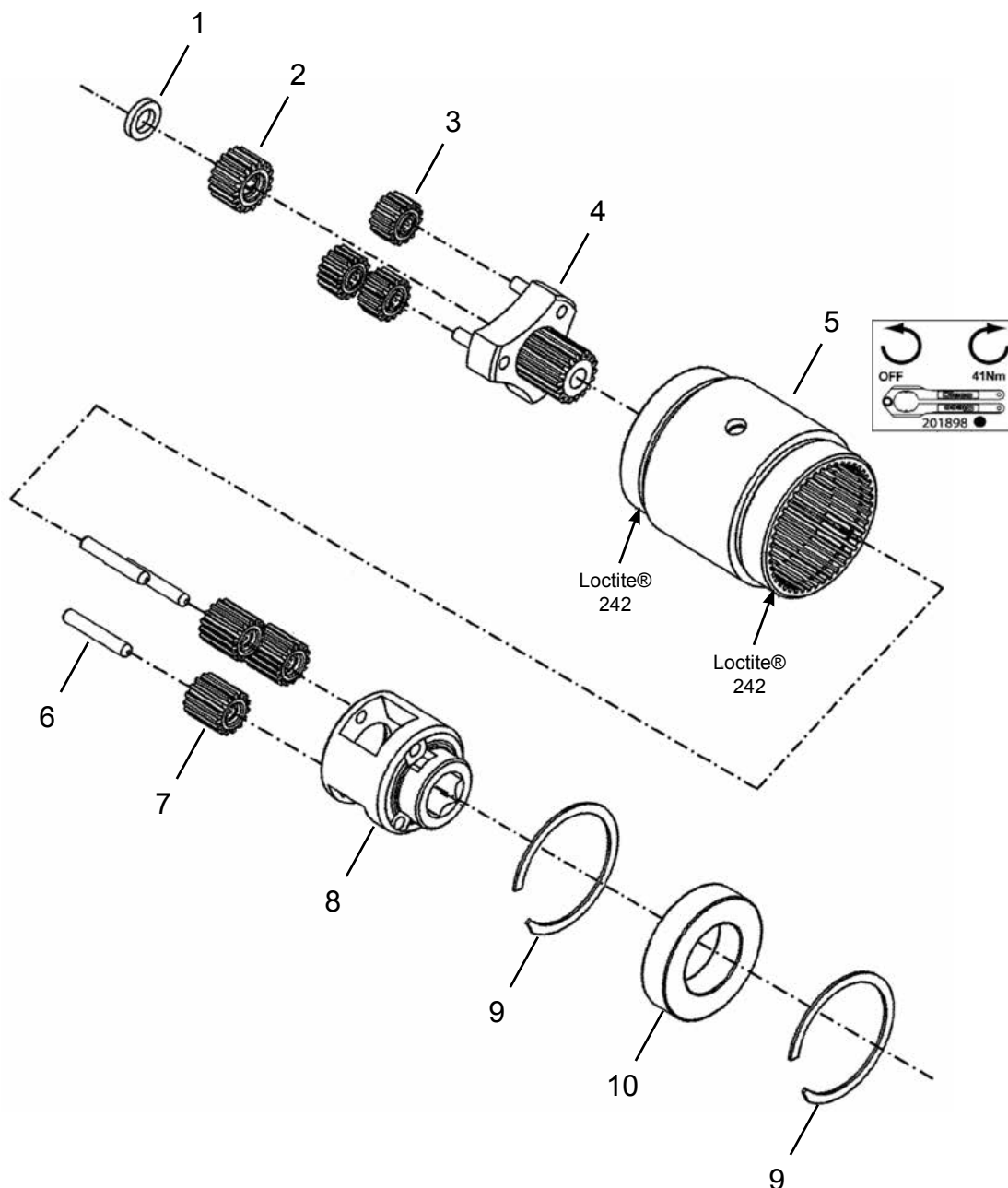


Illustration "H"

Ref	Number	#	X	EN
				Description
--	201876	1		Gear Case Assembly
1	869584	1		Spacer
2	867902	1	2	Pinion
3	203782PT	3	6	Idler Gear (15T)
4	204887PT	1		Gear Cage
5	204886	1		Gear Case
6	203783PT	3	6	Idler Pin
7	203781PT	3	6	Idler Gear (15T)
8	205830PT	1		Gear Cage
9	204895	2	4	Retaining Ring
10	204962	1	2	Ball Bearing

(#) Quantity

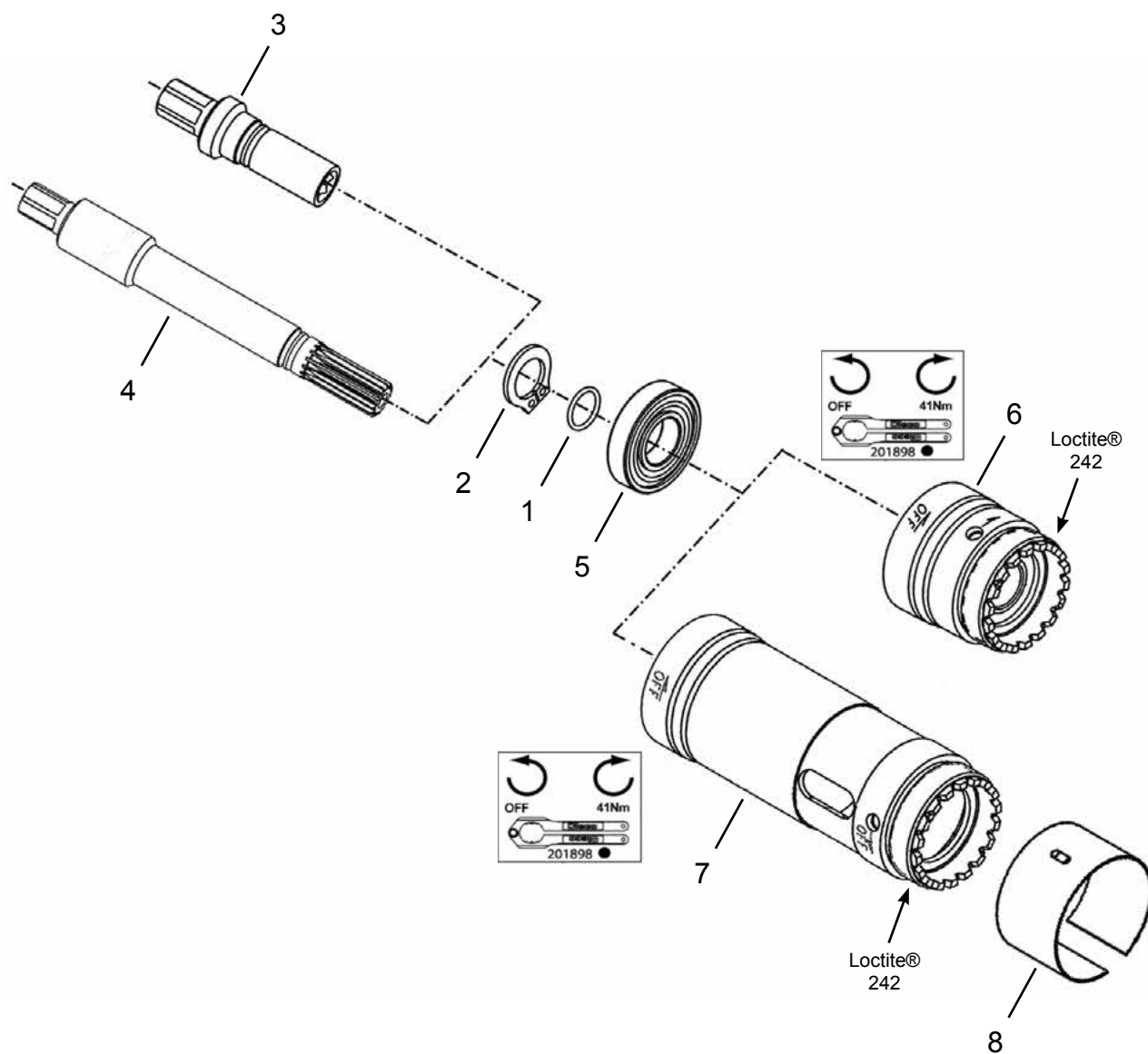
(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

(T) Teeth

Cleco® Stall Spindle Assembly

“1”

Models
24RAS Series
34RAS Series



Cleco®
Stall Spindle Assembly

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Illustration "I"

Ref	Number	#	X	EN
				Description
1	204942	1	3	O-Ring
2	412055	1	2	Retaining Ring
3	Table "I"	1		Spindle
4	Table "I"	1		Spindle
5	842517	1	2	Ball Bearing
6	Table "I"	1		Clutch Housing
7	Table "I"	1		Clutch Housing
8	Table "I"	1		Adjustment Cover

(#) Quantity

(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

Table "I"

Ref.	Description	#	24RAS07AL3 24RAS08AL3 24RAS13AM3 24RAS21AM3 34RAS09AL3 34RAS11AL3 34RAS17AM3 34RAS28AH3 34RAS36AX3	#	34RAS41AX3 34RAS54AZ3 34RAS54AZ4
3	Spindle	1	205990		-----
4	Spindle		-----	1	205755
6	Clutch Housing	1	205989PT		-----
7	Clutch Housing		-----		207526PT
8	Adjustment Cover		-----		204867

"J"

Clutch: 201870, 201872, 201873, 201983PT

Models

24RAA06	34RAA08
24RAA07	34RAA11
24RAA11	34RAA15
24RAA12	34RAA37
24RAA26	34RAA47
	34RAA68
	34RAA75

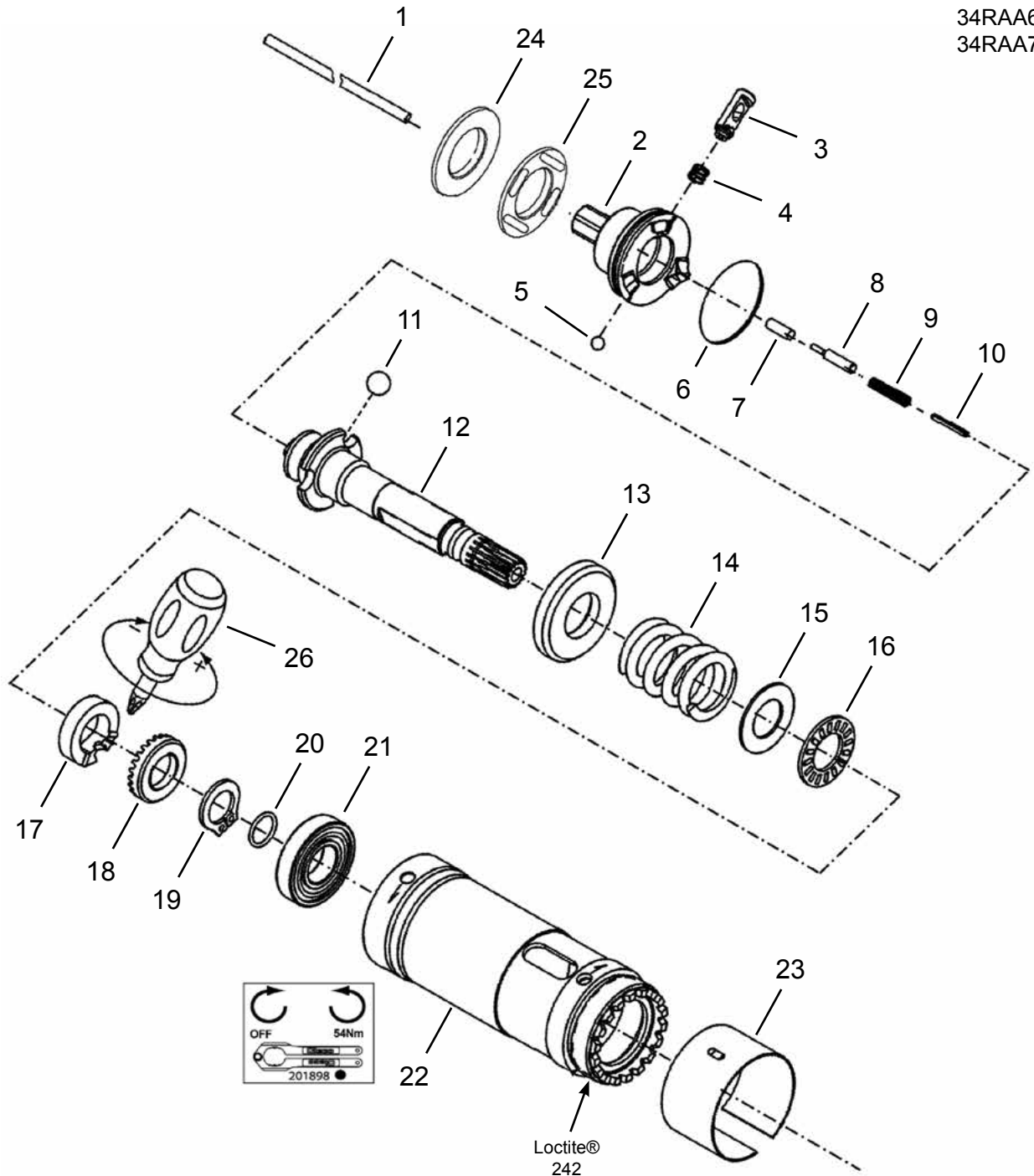


Illustration "J"

Ref	Number	#	X	EN
				Description
1	Table "J"	1	2	Trip Rod
--	Table "J"	1		Clutch Assembly (includes Ref. 2-20)
2	204881	1		Clutch Cam
3	203612	1		Trip Slide
4	203613	1	3	Reset Spring
5	842274	14	28	Steel Ball (5/32")
6	204876	1	2	Retaining Ring
7	617226	1	2	Dowel Pin
8	869112	1	2	Reset Pin
9	203899	1	3	Reset Spring
10	864665	1	2	Pin
11	812156	3	6	Steel Ball (9/32")
12	Table "J"	1		Spindle
13	204878	1		Ball Retainer
14	Table "J"	1	2	Torque Spring
15	863455	1		Thrust Race
16	847104	1	2	Thrust Bearing
17	204469PT	1		Lock Ring
18	204449PT	1		Adjustment Nut
19	412055	1	2	Retaining Ring
20	204942	1	3	O-Ring
21	842517	1	2	Ball Bearing
22	204882	1		Clutch Housing
23	204867	1		Adjustment Cover
24	205760	1		Spacer
25	204974	1		Thrust Washer
26	204963	1	1	Clutch Adjustment Tool

(#) Quantity

(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

Table "J"

24RAA Models

Ref.	Description	#	24RAA06 24RAA07 24RAA11 24RAA12AM3	#	24RAA12AL2 24RAA12AL3	#	24RAA26	#		#	
--	Clutch Assembly	1	201872	1	201872	1	201873				
1	Trip Rod	1	863153	1	204968	1	863153				
12	Spindle	1	204879	1	204879	1	204868				
14	Spring (Red)		-----		-----		-----				
	Spring (Green)	1	204473	1	204473	1	204473				

34RAA Models

Ref.	Description	#	34RAA08 34RAA11	#	34RAA15	#	34RAA37 34RAA47	#	34RAA68	#	34RAA75
--	Clutch Assembly	1	201872	1	201870	1	201873	1	201983PT	1	201983PT
1	Trip Rod	1	204728	1	204728	1	204728	1	204728	1	205828
12	Spindle	1	204879	1	204879	1	204868	1	204868	1	204868
14	Spring (Red)		-----	1	204474		-----	1	204474	1	204474
	Spring (Green)	1	204473		-----	1	204473		-----		-----

"K"

Clutch: 201867PT, 201897

Models

24RAA19
24RAA23

34RAA26
34RAA28
34RAA33

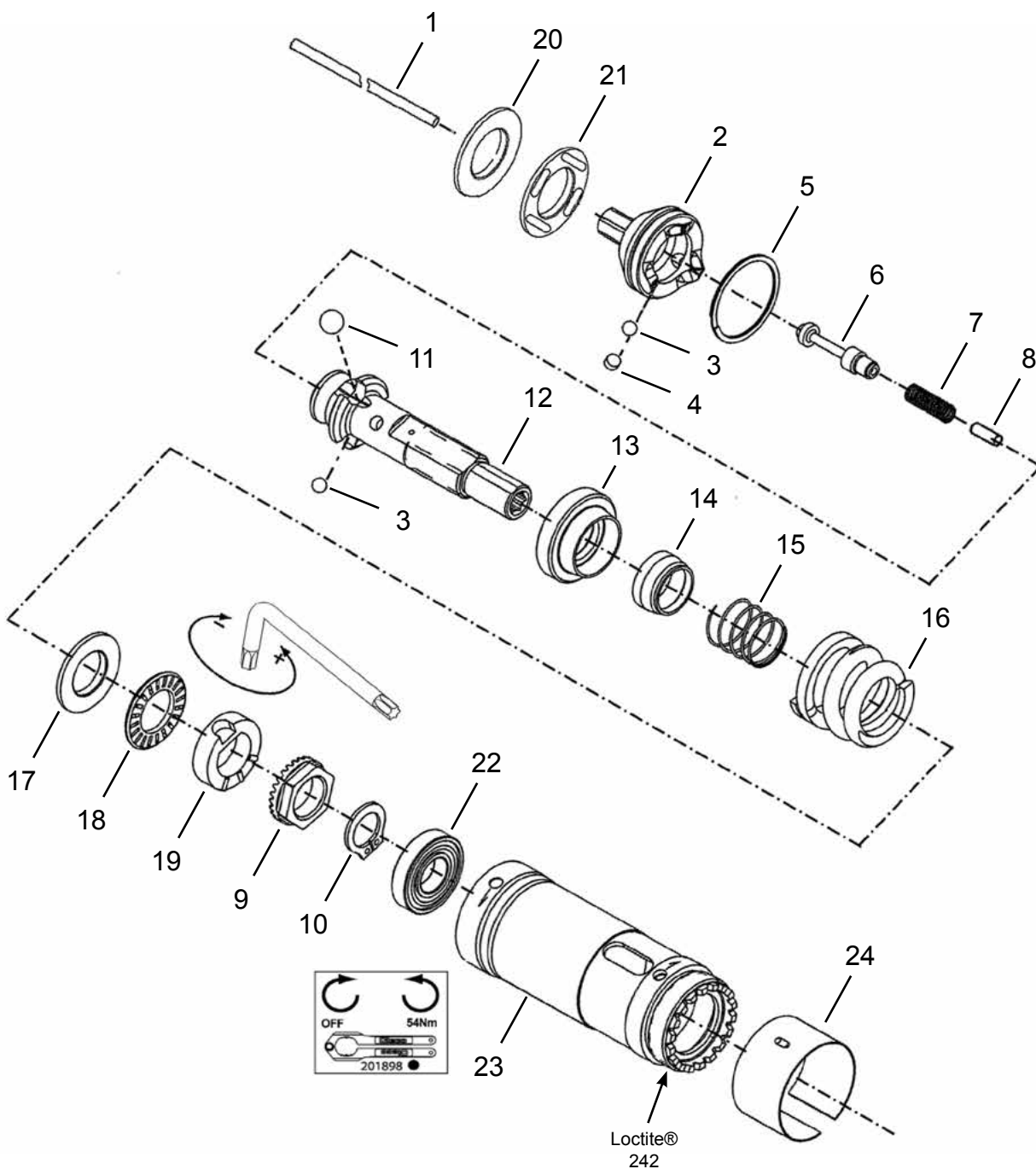


Illustration "K"

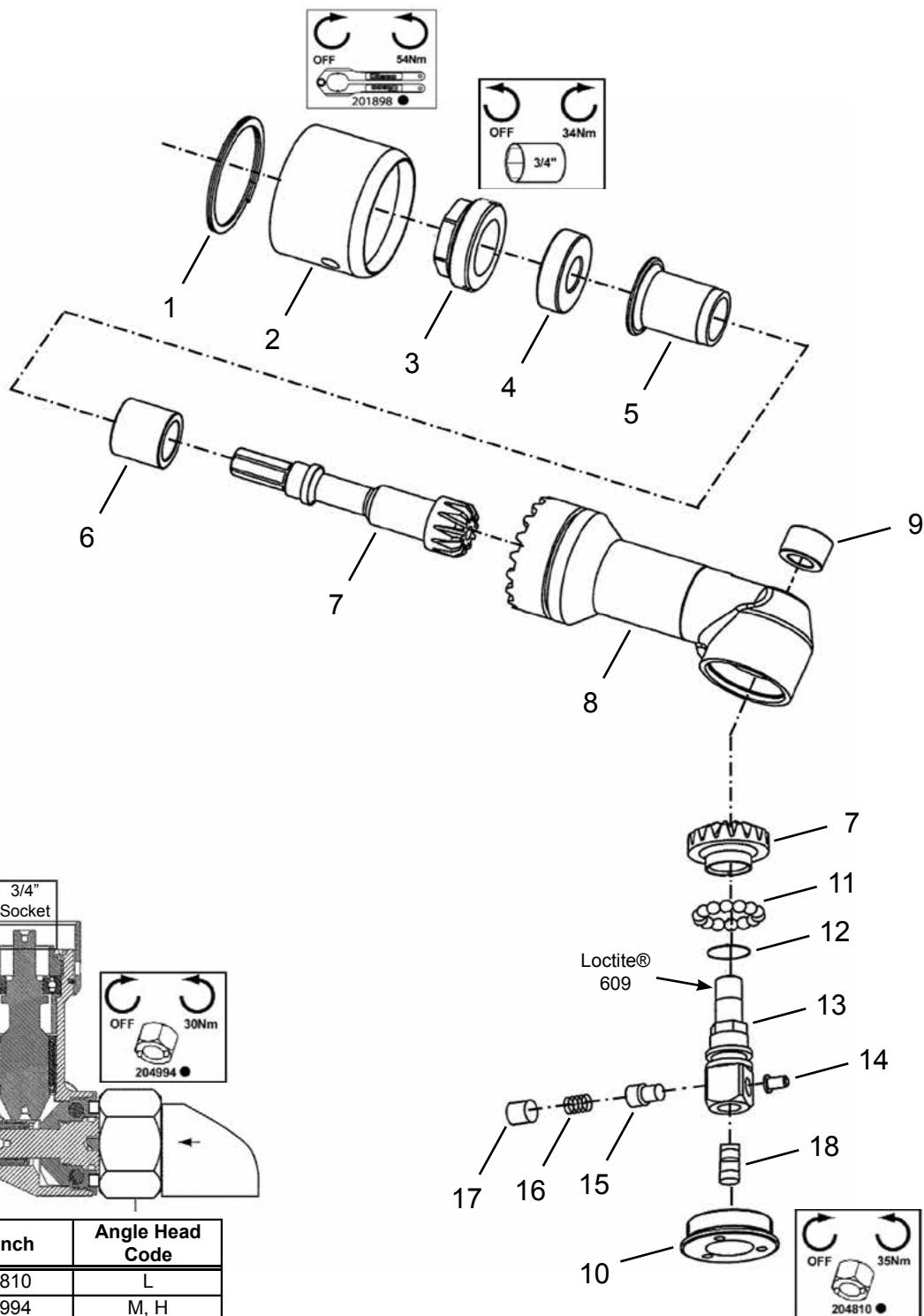
Ref	Number	#	X	EN
				Description
1	Table "K"	1	2	Trip Rod
--	Table "K"	1		Clutch Assembly (includes Ref. 2-19)
2	204875	1		Clutch Cam
3	842161	15	30	Steel Ball (3/16")
4	202748PT	1	2	Ball Plug
5	204876	1	2	Retaining Ring
6	204870	1		Trip Plunger
7	202763PT	1	3	Reset Spring
8	867922	1	2	Pin
9	204872	1		Adjustment Nut
10	864577	1	2	Retaining Ring
11	844077	3	6	Steel Ball (5/16")
12	204874	1		Spindle
13	204869PT	1		Ball Retainer
14	203271PT	1		Release Sleeve (.260 Standard)
	205852	1		Release Sleeve (.240 Optional)
	203285	1		Release Sleeve (.275 Optional)
15	202752PT	1	3	Release Spring
16	Table "K"	1	1	Torque Spring
17	202753PT	1		Thrust Race
18	847596	1	2	Thrust Bearing
19	204871	1		Adjustment Plate
20	205760	1		Spacer
21	204974	1		Thrust Washer
22	842517	1	2	Ball Bearing
23	204882	1		Clutch Housing
24	204867	1		Adjustment Cover

(#) Quantity

(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

Table "K"

Ref.	Description	#	24RAA19 24RAA23	#	34RAA26 34RAA28 34RAA33
--	Clutch Assembly	1	201897	1	201867PT
1	Trip Rod	1	204970	1	204971
16	Spring (Red)		-----	1	204986
	Spring (Orange)	1	205783		-----

“L”**301011: 1/4" Square Drive (Code AL2)****201887: 3/8" Square Drive (Code AL3)**

Wrench	Angle Head Code
204810	L
204994	M, H
889459	X

Cleco®
Right Angle Attachment

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09/02/2015

Illustration "L"

Ref	Number	#	X	EN
				Description
--	Table "L"	1		Right Angle Attachment (includes Ref. 1-18)
1	204475PT	1	2	Retaining Ring
2	204930	1		Coupling Nut
3	204958	1		Bearing Retainer
4	847095	1	2	Pinion Bearing
5	204950	1		Bearing Spacer
6	845845	1	2	Needle Bearing
7	204900	1	1	Bevel Gear Set
8	204862	1		Angle Head
9	617600	1	2	Needle Bearing
10	204935	1		Retainer Cap
11	844265	11	22	Steel Ball (1/8")
12	844306	1	3	O-Ring
13	Table "L"	1		Spindle
14	Table "L"	1	3	Pin (Code AL3)
15	Table "L"	1	3	Plunger (Code AL2)
16	Table "L"	1	3	Spring (Code AL2)
17	Table "L"	1	3	Plug (Code AL2)
18	Table "L"	1	3	Plug (Code AL3)

(#) Quantity

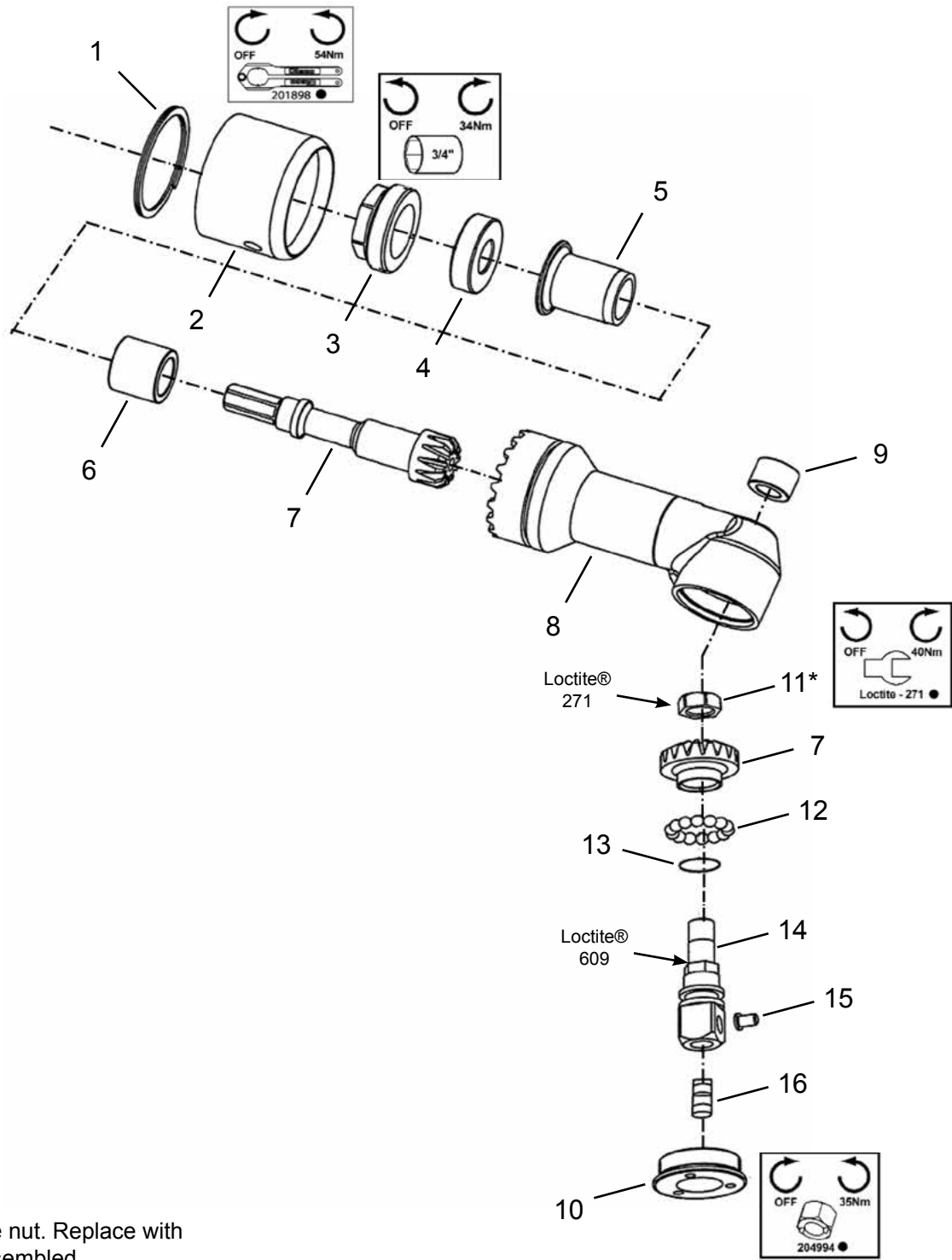
(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

Table "L"

Ref.	Description	#	24RAA06AL2 24RAA07AL2 24RAA11AL2 24RAA12AL2 34RAA08AL2 34RAA11AL2	#	24RAA06AL3 24RAA07AL3 24RAA11AL3 24RAA12AL3 24RAS07AL3 24RAS08AL3 34RAA08AL3 34RAA11AL3 34RAS09AL3 34RAS11AL3
--	Right Angle Attachment	1	301011	1	201887
13	Spindle	1	205818	1	204939
14	Pin		-----	1	8431048
15	Retainer Pin	1	202987		-----
16	Spring	1	847853		-----
17	Plug	1	202986		-----
18	Plug		-----	1	8431047

Cleco®

Right Angle Attachment

"M"**201889: 3/8" Square Drive (Codes AM3 & AH3)**

Cleco®
Right Angle Attachment

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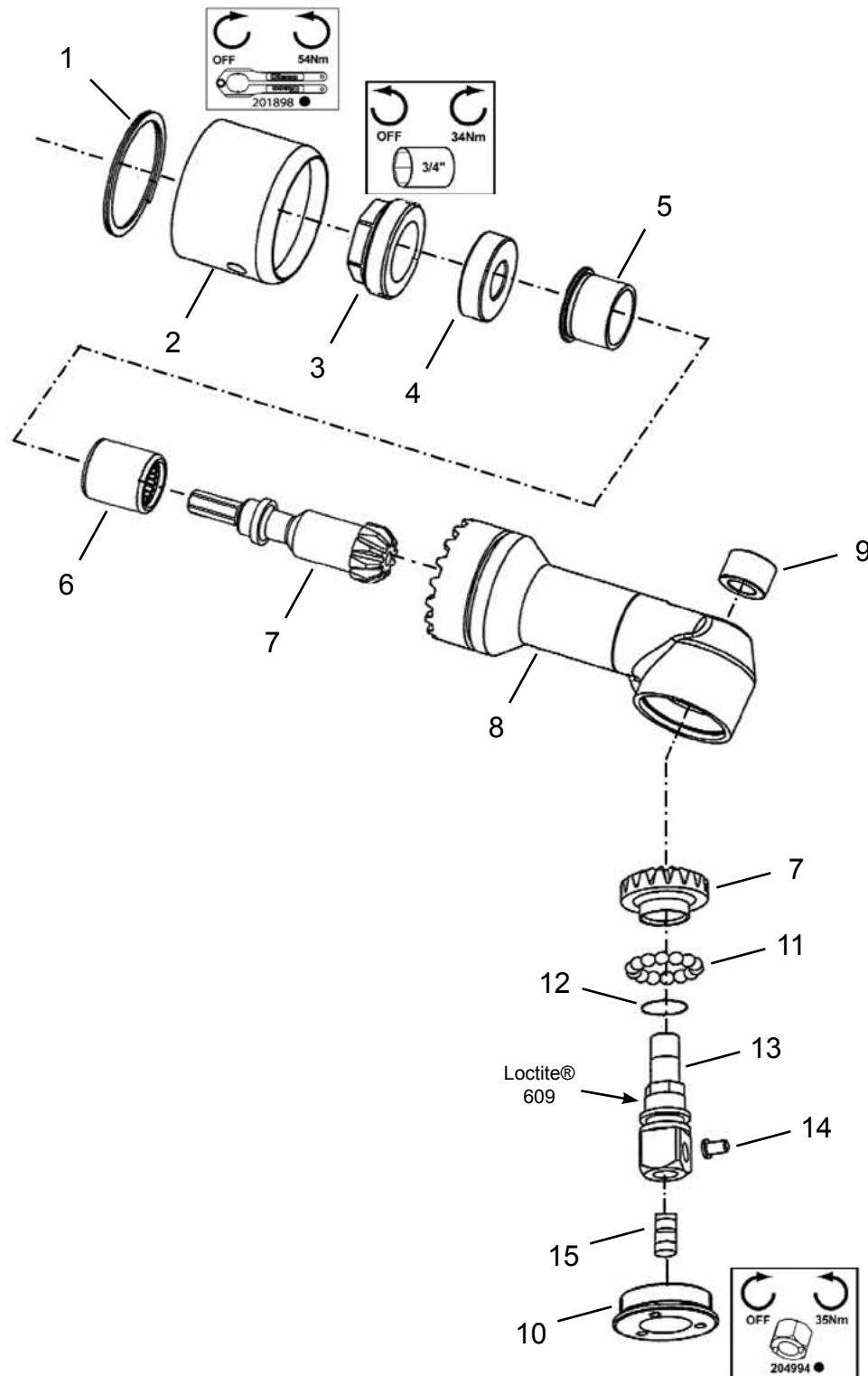
Illustration "M"

Ref	Number	#	X	EN
				Description
--	201889	1		Right Angle Attachment (includes Ref. 1-16)
1	204475PT	1	2	Retaining Ring
2	204930	1		Coupling Nut
3	204958	1		Bearing Retainer
4	847095	1	2	Pinion Bearing
5	204951	1		Bearing Spacer
6	11700	1	2	Needle Bearing
7	204897	1	1	Bevel Gear Set
8	204860	1		Angle Head
9	617600	1	2	Needle Bearing
10	204933	1		Retainer Cap
11	204959	1	2	Nut
12	842274	10	20	Steel Ball (5/32")
13	615645	1	3	O-Ring
14	204937	1		Spindle (includes Ref. 15-16)
15	8431048	1	3	Pin
16	8431047	1	3	Plug

(#) Quantity

(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

“N” 201890: 3/8” Square Drive (Code AX3)



Cleco®
Right Angle Attachment

823223EN
09/02/2015

Illustration "N"

Ref	Number	#	X	EN
				Description
--	201890	1		Right Angle Attachment (includes Ref. 1-15)
1	204475PT	1	2	Retaining Ring
2	204930	1		Coupling Nut
3	204958	1		Bearing Retainer
4	204947	1	2	Pinion Bearing
5	204952	1		Bearing Spacer
6	863360	1	2	Needle Bearing
7	204898	1	1	Bevel Gear Set
8	204859	1		Angle Head
9	882629	1	2	Needle Bearing
10	204936PT	1		Retainer Cap
11	842161	11	22	Steel Ball (3/16")
12	202390	1	3	O-Ring
13	204940	1		Spindle
14	8431048	1	3	Pin
15	8431047	1	3	Plug

(#) Quantity

(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

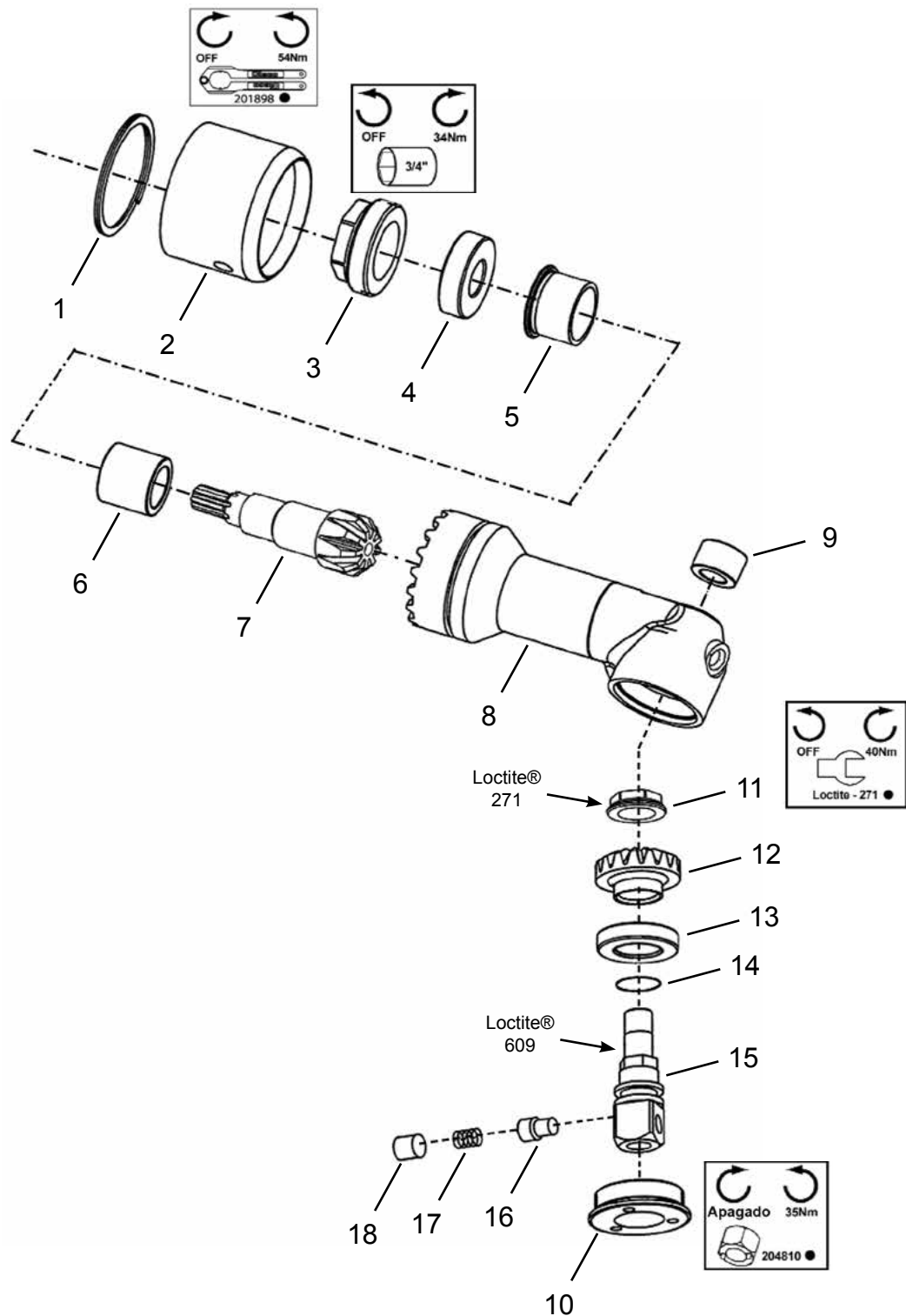
Cleco®

Right Angle Attachment

“O”

301006PT: 3/8" Square Drive (Code AZ3)

201979: 1/2" Square Drive (Code AZ4)



Cleco®
Right Angle Attachment

823223EN
09/02/2015

Illustration "O"

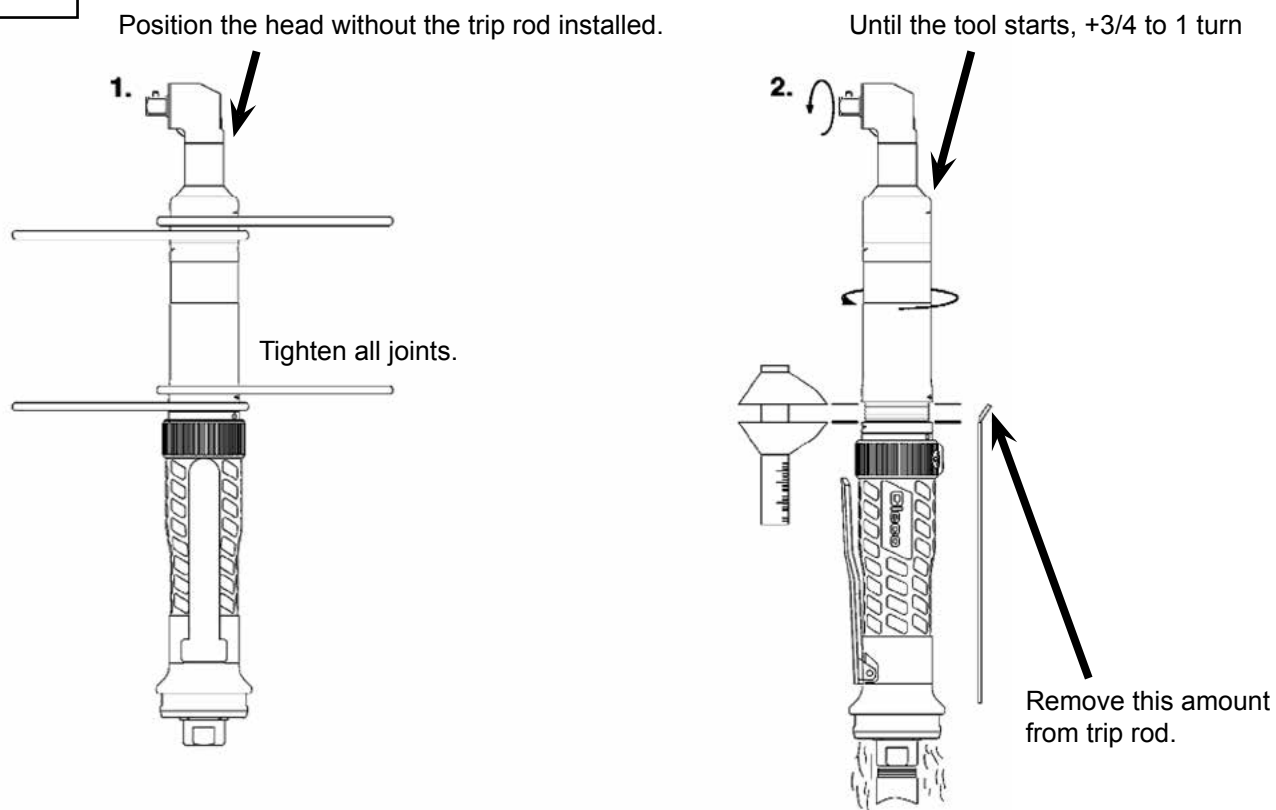
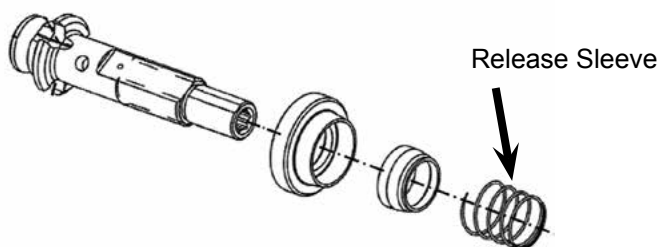
Ref	Number	#	X	EN
				Description
--	Table "O"	1		Right Angle Attachment (includes Ref. 1-18)
1	204475PT	1	2	Retaining Ring
2	204930	1		Coupling Nut
3	204958	1		Bearing Retainer
4	204947	1	2	Pinion Bearing
5	205764	1		Bearing Spacer
6	203253	1	2	Needle Bearing
7	203440	1	1	Pinion Gear
8	205758	1		Angle Head
9	800170	1	2	Needle Bearing
10	203250	1		Retainer Cap
11	203248	1	2	Nut
12	203251	1	1	Bevel Gear
13	842517	1	2	Bearing
14	847272	1	3	O-Ring
15	Table "O"	1		Spindle
16	Table "O"	1	3	Retainer Pin
17	844014	1	3	Spring
18	844013	1	3	Plug

(#) Quantity

(X) Recommended Spare Parts (quantity shown based on 1-5 tools in operation)

Table "O"

Ref.	Description	#	34RAA68AZ3 34RAA75AZ3 34RAS54AZ3	#	34RAA68AZ4 34RAA75AZ4 34RAS54AZ4
--	Right Angle Attachment	1	301006PT	1	201979
15	Spindle	1	203439	1	203249
16	Retainer Pin	1	844016	1	844011

1**Clecomatic Clutch: Trip Rod Sizing****2****Clecomatic Clutches: 201867 & 201897**

After maintenance, the release sleeve should be replaced with the same size unless one of the two conditions described below exists:

No “Click” Shutoff

Replace .275 sleeve (203285) with .260 sleeve (203271)

Replace .260 sleeve (203271) with .240 sleeve (205852)

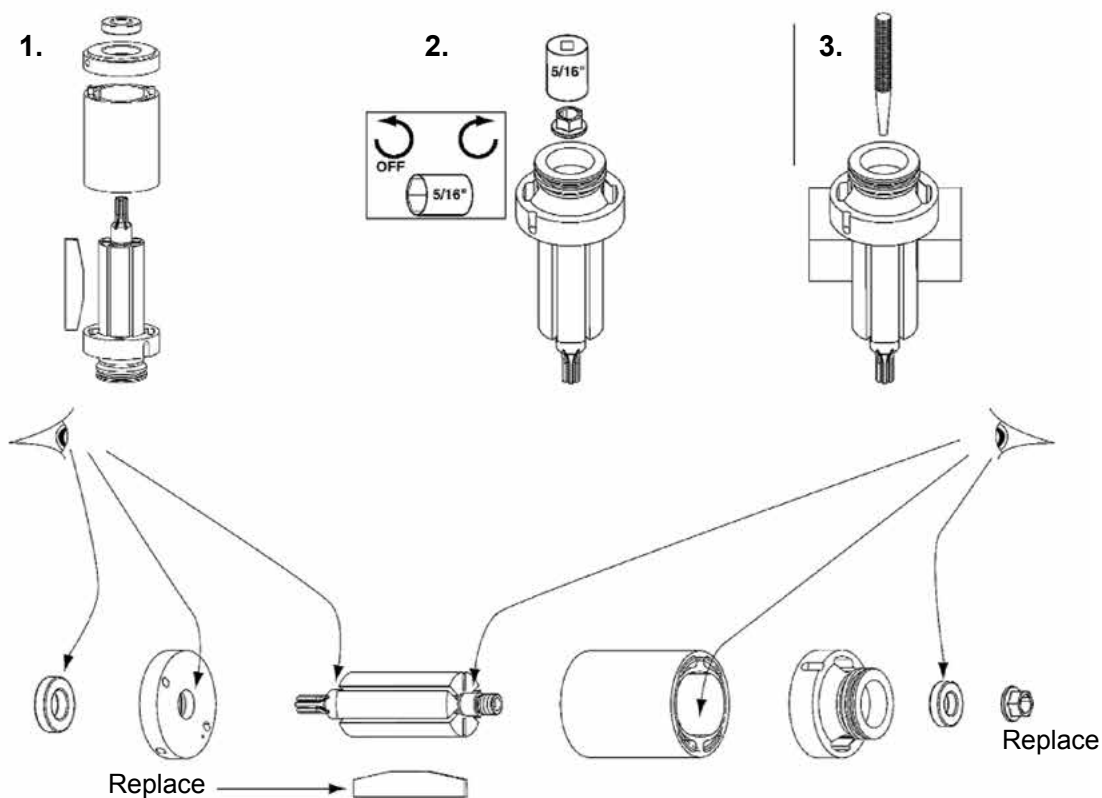
Multiple “Clicks” Shutoff

Replace .240 sleeve (205852) with .260 sleeve (203271)

Replace .260 sleeve (203271) with .275 sleeve (203285)

3 Motor Assembly

Disassembly:



Reassembly:

